

Fig.2

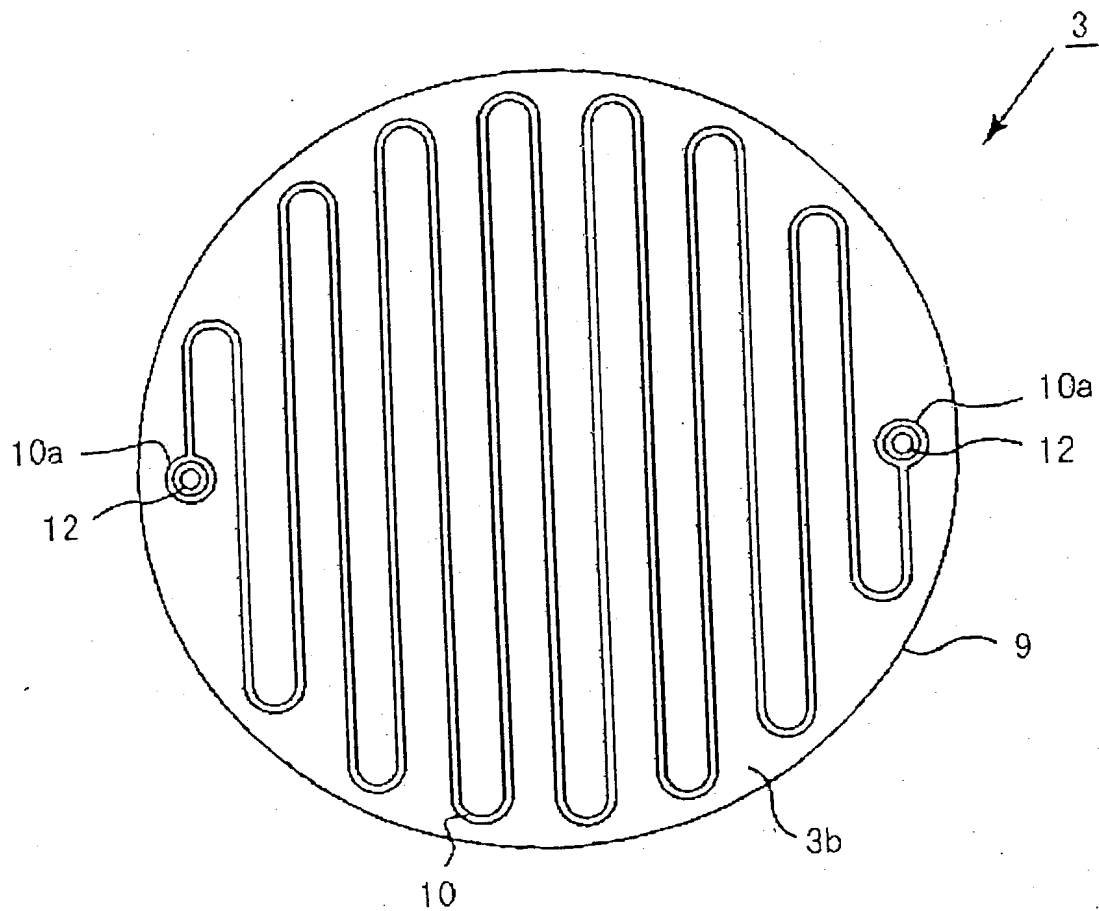


Fig.3

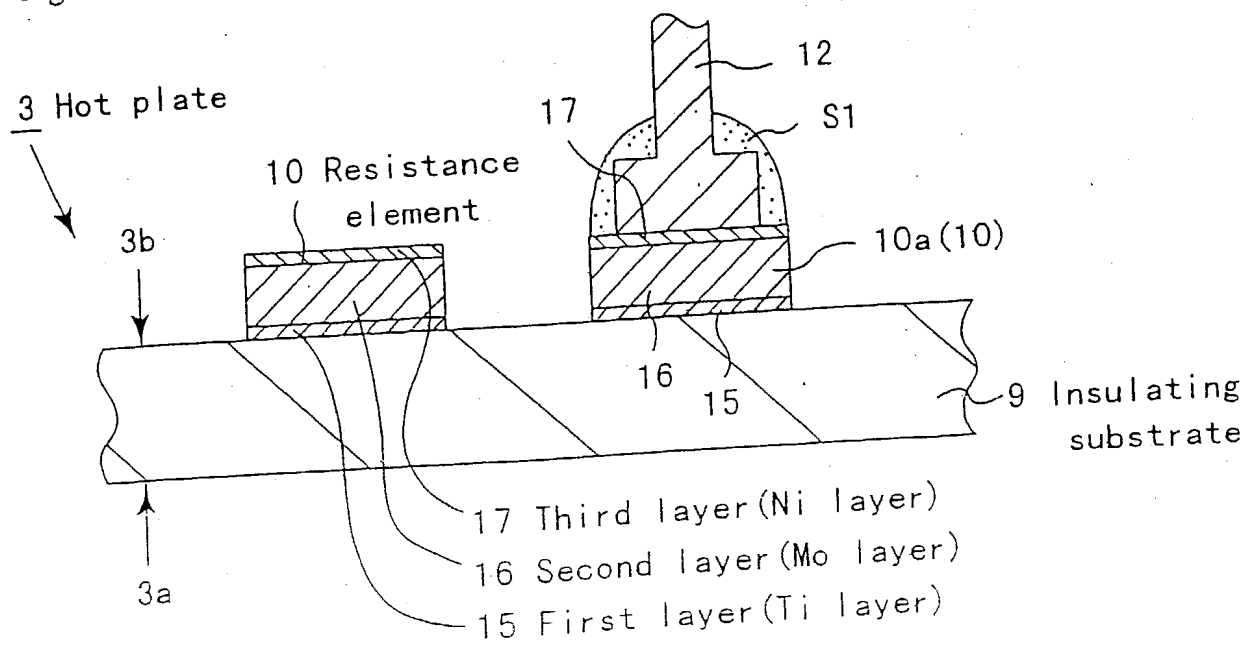
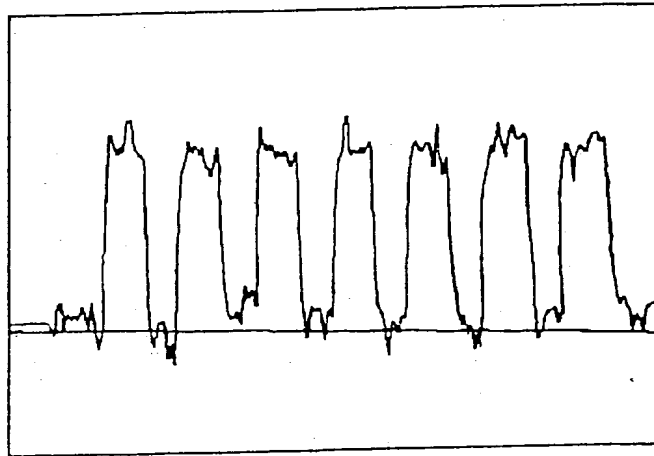
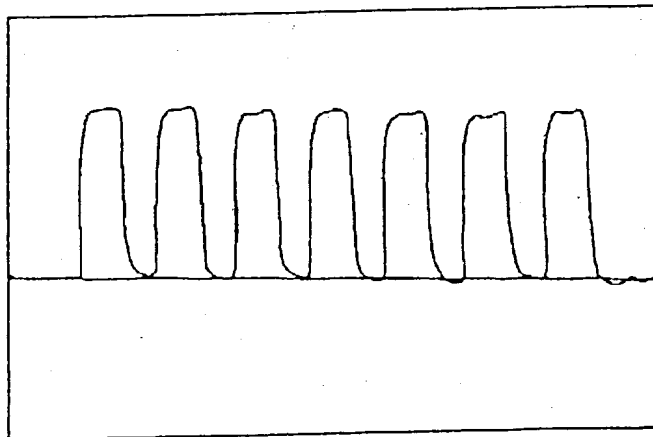


Fig.4

(a)
 $Ra=0.5$



(b)
 $Ra=0.1$



(c)
 $Ra=0.03$

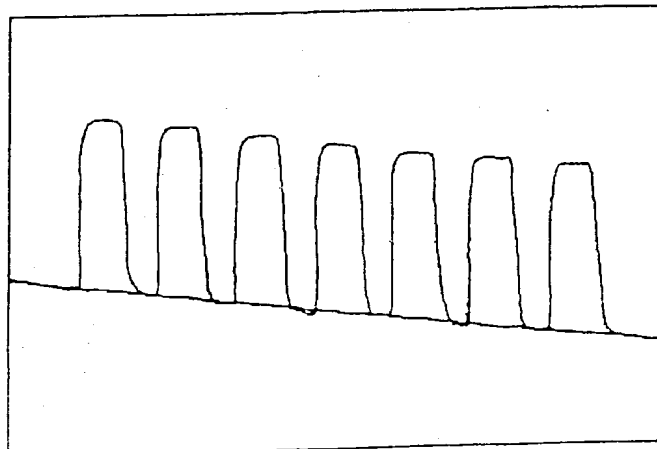
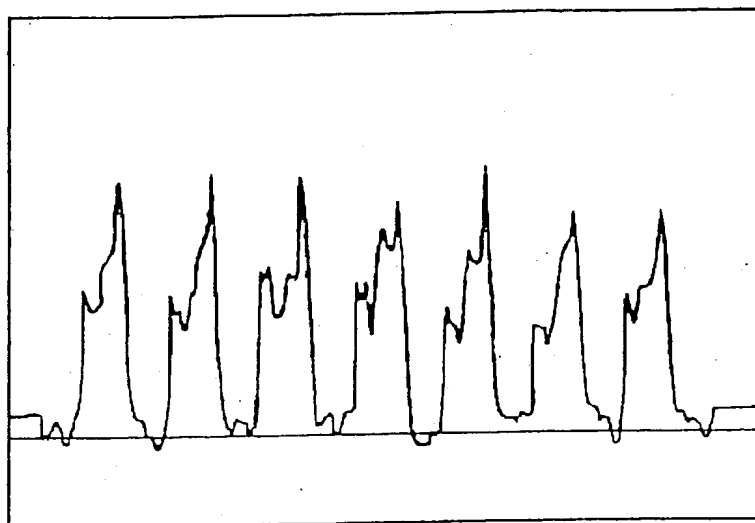


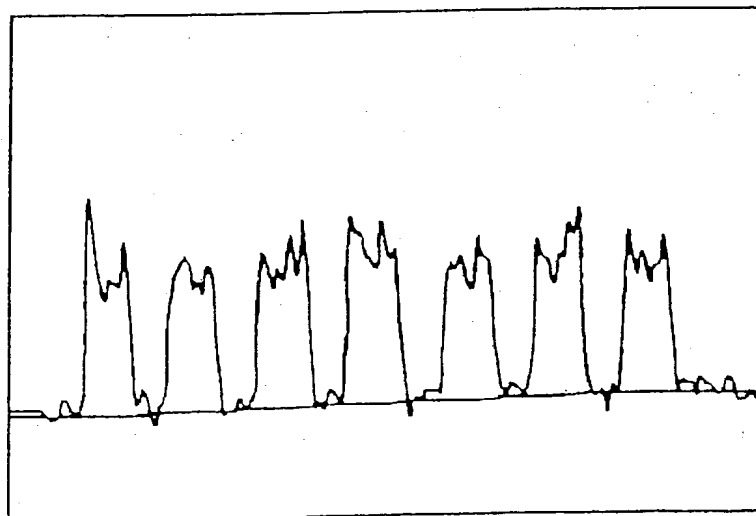
Fig.5

(a)



Perpendicular to the printing direction

(b)



Parallel to the printing direction